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DEPARTMENT OF COMMERCE

BUREAU OF FOREIGN AND DOMESTIC COMMERCE JULIUS KLEIN, Director 5 1927

SHIPPERS' GUIDE IN DECLARING MACHINERY FOR EXPORT

GLOSSARY OF TERMS

Bex 200

INDUSTRIAL MACHINERY DIVISION



EFFECTIVE JANUARY 1, 1927

WASHINGTON GOVERNMENT PRINTING OFFICE 1926

SHIPPERS' GUIDE IN DECLARING MACHINERY FOR EXPORT

From time to time machinery manufacturers advise the bureau that the export statistics regularly compiled are of considerable assistance in determining their foreign sales policies, but that in some instances obvious errors occur which make the statistics of little value. Investigation in this connection reveals that these apparent discrepancies arise from inaccurate representations in the Export Declarations filled by shippers in the customhouses at the port of exportation. In view of this, it is earnestly requested that machinery manufacturers exercise more care in declaring their products for export in order to improve the dependability of these export statistics.

The Government can merely compile the figures as furnished by the exporters. Therefore it falls upon the shippers to see that the Export Declarations contain true descriptions of the equipment forwarded. It is suggested that the manufacturers themselves, since they are the ones most familiar with their particular class of equipment, execute these forms in their own offices instead of delegating the task to export houses or freight forwarders. This important work should not be left to inexperienced office boys or clerks who have an inadequate knowledge of the kinds of machinery described and who have no conception of the importance of the figures.

A reproduction of a properly executed Export Declaration appears on page 3. Blank forms may be procured from any collector of customs at 25 cents per block of 100.

The information shown in the declarations is regarded as confidential under the customs regulations, and is used only for compiling statistic issued by the Department of Comparison.

statistics issued by the Department of Commerce.

To aid machinery manufacturers in executing this form, a glossary has been compiled showing the class of the export schedule appropriate for the different kinds of equipment. Manufacturers are urged to take steps to insure that the correct class number is entered on each Export Declaration. It will be noted that the glossary contains two sets of listings, by groups and alphabetically, and it should be easy from these to find the proper class number, which, if used, will insure that statistics prepared therefrom will be reliable.

SUGGESTIONS TO EXPORTERS

In all cases when making out a Shipper's Export Declaration the shipper should determine the proper class under which each item of merchandise falls and enter the numbers in the column headed "Class number." This is of vital importance.

VALUE OF EXPORTS

The value stated on the Shipper's Export Declaration should be the actual selling price, if the goods are sold. If shipped on consignment, without a sale having been made, the market value at the time of exportation at the port of the United States from which

exported should be stated.

Value should not include ocean freight, marine insurance, etc., from the port of departure in the United States. Quantities and values should be stated in whole numbers only, ignoring fractions of less than one-half, and counting one-half and over as a unit.

Declarations should be typewritten or in ink; pencil is not per-

missible.

COUNTRY OF DESTINATION

If the country of ultimate destination is different from that for which the vessel or car departs, the Export Declaration should state, as the country of ultimate destination, the country to which the machinery is to be sold. Special care should be taken to state the final destination of goods shipped through Canada to Europe, and of goods to be transshipped in the United Kingdom, the Netherlands. Germany. France, etc., to other countries.

GENERAL CLASSES

Such classes as "Flourmill and gristmill machinery," No. 7605, are intended to cover equipment primarily designed for use exclusively in the industries named, and not equipment specifically mentioned elsewhere by name in the export schedule. For instance, a shipment consisting of a stationary steam engine and a belt conveyor, even if for use in a flour mill, should not be declared under class 7605. They belong, respectively, in class 7111, "Stationary steam engines," and in class 7249, "Bucket, chain, or belt conveyors." Wherever practicable, equipment should be declared separately under the classes where they are designated by name. It is urged that before any class number at all is put on the Export Declaration a review be made of the export schedule arranged by groups (p. 4) to see the place the class occupies with reference to other classes.

SHIPMENT OF PARTS OF LARGE UNITS

When complete machines or equipment units are sent out in more than one shipment the Shipper's Export Declaration for all shipments except the last should show only the value of the portion of the machinery or units actually exported at the time, and the quantity column should be left blank. A statement as follows should be made on each of these declarations, after the description of the shipment:

"This declaration covers assembly parts for complete apparatus. Unit numbers will be recorded on the final declaration."

Unit numbers will be recorded on the final declaration and on it only. On the final declaration the number of machines or units must be put in the quantity column, and a statement as follows should be made after the description of the shipment:

"This declaration covers assembly parts for complete apparatus for which declaration(s) was (were) made on (date). This is the declaration for the final shipment."

SHIPPER'S EXPORT DECLARATION SHIPMENTS TO FOREICH COUNTRIES OR MONCONTICUOUS TERRITORIES OF THE U. S. Robert Blank Manufacturing Compan 12 cases | Semi-Diesel engine 7142 7315 6,924 10 cases Mine hoists Foundry molds 7449 ARICA in transi 3,450 3 crates | Belt conveyor para 1 recl

FACSIMILE OF SHIPPER'S EXPORT DECLARATION PROPERLY PREPARED

CLASSIFICATION OF INDUSTRIAL MACHINERY FOR EXPORT, ARRANGED BY GROUPS

[Extract from Export Schedule B, Statistical Classification of Domestic Commodities Exported, effective Jan. 1, 1927]

Class No.	Commodity	Unit of quantity
7045	Mining and industrial electrical locomotives	No.
	POWER-GENERATING MACHINERY, EXCEPT ELECTRIC AND AUTOMOTIVE	
	Steam engines:	37
7111	Stationary, except turbines	No.
7113	Mechanical-drive turbines	No.
7114	Locomotives	No.
7129	Other steam engines, parts and accessories	Lb.
7131	Boilers	Sq. ft. heating
7135	Condensers, heaters, and accessories	Lb.
7139	Steam specialties: Injectors, gauges, safety valves, steam traps, boiler tube cleaners, etc.	Lb.
	Internal-combustion engines:	
	Stationary and portable engines—	
7140	Gasoline locomotives	No.
7142	Diesel and semi-Diesel	No.
7153	Not over 10 horsepower	No.
7144	Over 10 horsepower	No.
7145	Marine engines—Diesel and semi-Diesel	
	Engine accessories and parts (carburetors)	
7159 7163	Water wheels and water turbines	No.
	CONSTRUCTION AND CONVEYING MACHINERY	
7201	Excavators, including power shovels	No.
7202	Excavator parts and accessories	Lb.
	Dredging machinery	
7205	Dreaging machinery	No.
7215	Concrete mixers	NO.
7220	Road rollers	
7225	Other road-making equipment	Lb.
7231	Other construction equipment	Lb.
7234	Cranes with swinging booms	No.
7235	Other cranes	No.
7239	Hoists and derricks, except mining	No.
7245	Elevators freight and passenger	No.
7249	Elevators, freight and passenger Conveyors, bucket, chain, or belt	No.
7291	Other conveying equipment	Lb.
	MINING, OIL-WELL, AND PUMPING MACHINERY	
	Mining and quarrying machinery:	
7305	Coal cutters	No.
7311	Rock drills	No.
7315	Mine hoists and derricks	
7321	Ore-crushing and sorting machinery	Lb.
	Consider the second state of the second seco	Th.
7331	Concentrating and smelting machinery	TL.
7339	Other mining and quarrying machinery	LD.

Classification of industrial machinery for export, arranged by groups-Continued

Class No.	Commodity	Unit of quantity
	MINING, OIL-WELL, AND PUMPING MACHINERY—contd.	
	011 11 11	
70.41	Oil-well machinery: Well-drilling apparatus	TL
7341	Other oil-well machinery	Lb. Lb.
7349		LD.
7355	Pumping equipment: Centrifugal pumps	No.
7358	Steam pumps	
7361	Other nower number	No.
7363	Other power pumps	No.
7364	Pitcher pumps	No.
7365	Other hand and windmill pumpsPump cylinders	No.
7368	Pump cylinders	No.
7369	Other parts of pumps	Lb.
	POWER-DRIVEN METAL-WORKING MACHINERY	
	POWER-DRIVEN METAL-WORKING MACHINERY	
7400	Engine lathes	No.
	Bench lathes.	
	Automatic lathes.	
7402	Turret lathes	No.
	For chuck work,	
7403	For bar work.	No.
7408	Other lathes (Polishing, spinning, centering, cutting-off lathes, and other n. e. s.)	No.
7404	Vertical boring mills and chucking machines	No.
	Vertical boring mills.	
	Vertical automatic chucking machines.	
7406	Thread cutting and automatic screw machines	No.
	Thread cutting machines, rigid die type, rotating die	
	type.	
	Automatic turning machines, rigid tool type, rotating	
7407	tool type.	No.
1401	Knee and column type milling machines Knee and column, plain, power feed.	NO.
	Knee and column, universal, power feed.	
	Knee and column, vertical, power feed.	
	Lincoln type.	
7408	Other milling machines	No.
	Automatic, continuous, station type, drum type, etc.	
	Cam milling, spline milling, thread milling, hand feed,	
	etc.	
	Profiling, die-sinking, and engraving machines.	
7410	Disk type gear-cutting machines	No.
	Cutting with disk cutters.	
7411	Other gear-cutting machines	No.
	Cutting with hobs.	
	Generating types.	
7420	Other gear-cutting machines.	Mo
1420	Vertical drilling machines Single-spindle (vertical) drilling machines.	140*
	Multispindle (gang) vertical drilling machines.	
	Multispindle (gang) vertical drilling machines. Multispindle head drilling machines, vertical.	
	Automatic work feed drilling machines.	
7401	Radial drilling machines.	No.
7421		

Classification of industrial machinery for export, arranged by groups—Continued

Class No.	Commodity	Unit of quantity
	POWER-DRIVEN METAL-WORKING MACHINERY—contd.	
7422	Sensitive drilling machines (includes friction, bench, and other small-hole machines under three-eighths inch). Electrically driven drills. Pneumatically driven drills. Sensitive, friction, bench, and other small-hole drilling machines (report number of spindles and amount).	No.
7423	Other drilling machines. Horizontal boring machines. Blacksmith, wall and post mounted drilling machines. Nut-tapping machines. Other drilling and tapping machines not elsewhere specified.	No.
7424	Metal sawing and cutting-off machines	No.
7425	Shapers and slotters. Horizontal shapers. Vertical shapers; slotters. Other metal shapers. Broaching and key-seating machines.	No.
7426	Planers	
7440	External cylindrical grinding machines External cylindrical grinders. Universal cylindrical grinders.	
7441	Centerless grinders. Internal grinding machines Internal grinders.	No.
7442	Metal-working tool-sharpening machines Drill grinders. Cutter, tool, and universal grinders. Knife grinders.	No.
7443	Other metal-grinding machines Surface grinder. Disk grinders.	Lb.
	Snagging grinders, floor stands, belt driven. Snagging grinders, floor stands, motor driven. Polishing and buffing, floor stands, belt driven. Polishing and buffing, floor stands, notor driven. Burnishing, lapping, and honing machinery. Portable grinders, electric drive. Portable grinders, pneumatic drive. Portable grinders, flexible shaft drive. Bench grinders (power driven), all kinds.	
7444	Sheet-metal working machines. Power stamping, forming, and punching presses. Power shearing and trimming machines. Hydraulic forming presses. Power-driven corrugating and seaming machines, cornice brakes, bending machines, etc. Other bending and forming machines for light sheet metal.	Lb.

Classification of industrial machinery for export, arranged by groups-Continued

Class No.	Commodity	Unit of quantity
	POWER-DRIVEN METAL-WORKING MACHINERY—contd.	
7445	Plate metal working machines (similar to 7444, but for plates about one-eighth inch thick and up). Plate punching and shearing machines. Hydraulie forming presses.	Lb.
7446	Other plate-working machines. Rod and wire working machines. Wire straightening machines.	Lb.
	Wire bending and forming machines. Other wire and rod working machines not elsewhere specified.	
7447	Forging machinery Drop hammers. Steam hammers.	Lb.
	Power hammers. Hydraulic forging presses.	
	Power forging presses. Swaging and upsetting machines. Bulldozers and other hot-bending machines.	
i i	Electrical welding machines. Bolt and nut forging and forming machines.	
	Riveting machines. Other machines not rolling-mill machinery for forming hot metal.	
7448 7449	Rolling-mill machinery Foundry and molding equipment (includes cupolas and accessories, molding machines, sand-preparing equip-	Lb.
7455	ment, riddles, tumbling barrels, etc.) Other power-driven metal-working machinery and parts. All other power-driven machines for cutting and forming metal, not elsewhere specified.	Lb.
	OTHER METAL-WORKING MACHINERY	
7456	Hand or foot operated metal-working machinery and parts.	Lb.
7457	Pneumatic portable tools	No.
7458	Other portable metal-working machines	Lb.
7471	Chucks for machine tools	No.
7480	Drills and reamers	Lb.
7481 7485	Taps, dies, and screw platesCutters and other metal-working tools	Lb.
	TEXTILE, SEWING, AND SHOE MACHINERY	
7500	Textile machinery: Circular hosiery knitting machines	No.
7500 7501	Other circular knitting machines	No.
7501	Other circular knitting machinesOther knitting machines, and parts	Lb.
7512	Cotton spinning and twisting machines.	Lb.
7515	Cotton looms	Lb.
7519	Other cotton machinery	Lb.
7529	Other cotton machinery	Lb.
7539	Silk machinery	Liu.
7549	Other textile and textile-finishing machinery	Lb.
7651	For domestic use	No.
7552	For factory or industrial use	No.
7553	Parts of sewing machines Shoe machinery, except sewing	Lb.
7575	Shoe machinery, except sewing	LD.

Classification of industrial machinery for export, arranged by groups—Continued

Class No.	Commodity	Unit of quantity
	OTHER INDUSTRIAL MACHINERY	To a large
7600	Bakery machinery and parts	Lb.
7605	Flourmill and gristmill machinery	Lb.
7609	Bakery machinery and parts	
7612	Cane mills	No.
7619	Other sugar-mill machinery Paper and pulp mill machinery	Lb.
7625	Paper and pulp mill machinery	Lb.
7631	Sawmill machinery	Lb.
7636	Sawmill machinery Planers, matchers, jointers, and molders	No.
7639	Other wood-working machinery	Lb.
7641	Blowers and ventilating machinery	Lb.
7645	Brewers' machinery	Lb.
7650	Ice-making equipment	Lb.
7651	Refrigeration sets up to 1 ton capacity(Parts in class 7750, other industrial machinery.)	No.
7653	Refrigerating equipment up to 10 tons refrigerating capacity.	Lb.
7654	Refrigerating equipment over 10 tons refrigerating capacity.	Lb.
7661	Oil-mill machinery	Lb.
7671	Cotton gins and parts of	Lb.
7690	Ball and roller bearings and parts of	Lb.
7704	Capacity up to 25 cubic feet	No.
7705	Capacity over 25 cubic feet	No.
7710	Meat and other grinding and slicing machines (Bread, cheese, and meat slicers, meat grinders and choppers, and coffee mills.)	No.
	Laundry machinery:	
7735	Domestic washing machines	No.
7737	Power laundry machinesOther laundry equipment	No.
7738	Other laundry equipment	Lb.
7741	Gas meters	No.
7750	Other industrial machinery and parts, n. e. s Station and warehouse motor trucks	Lb.
7935	Station and warehouse motor trucks	No.
7967	Mine cars	No.

ALPHABETICAL CLASSIFICATION OF INDUSTRIAL MACHINERY FOR EXPORT

Commodity	Unit of quantity	Class No.
	N.	7704 7705
Air compressors	No	7704, 7705
Bakery machinery and parts	Lb	7690
Belt conveyors	No	7249
Blowers	Lb	7641
Boilers	surface.	7131
Boiler-tube cleaners	Lb	7139
Boring mills, vertical	No	7404
Brewers' machinery	Lb	7645
Rucket conveyors	NO	7249
Cone mills sugar	No	7612
Cane mills, sugar- Carding machines, wool-	Lb	7529
Cars, mine	No	7967
Centrifugal pumps	No	7355
Chain conveyors		7249
Chucks for machine tools	No	7471
Chucks for machine tools	No	7404
Chucking machines, vertical	Lb	7139
Cleaners, boiler tube	LD	7201
Clamshell excavators		7305
Coal cutters		
Coffee-mill machines	No	7710
Compressors, air	No	7704, 7705
Concentrating machinery for ore	Lb	7331
Concrete mixers	No	7215
Condensers	Lb	7135
Construction equipment	Lb	7201-7291
Conveying equipment	Lb	7249, 7291
Conveyors:		
Belt, bucket chain	No	7249
Other	Lb	7291
Cotton machinery		7512-7519
Cotton loomsCotton-spinning machines	Lb	7515
Cotton-spinning machines	Lb	7512
Cotton-twisting machines	Lb	7512
Cotton gins.	Lb	7671
Cranes with swinging booms		7234
Cranes without swinging booms		
Crushing machinery for ore	Lb	
Cutters:		
Cool	No	7305
CoalFor metal-working tools	Lb	
Gear	No	
GearCutting-off machines, metal	No	7424
	140	1127
Derricks:	NT-	7239
Except mine		
Mine	No	
Dies for metal-working equipment	Lb	
Diesel and semi-Diesel engines	No	
Disk fans for factories, etc	Lb	
Drag-line excavators	No	
Dredges and dredging machinery	Lb	7205
Drilling machines:		
Radial	No	
Sensitive	No	
Vertical	No	
Other	No	7423

Alphabetical classification of industrial machinery for export—Continued

Commodity	Unit of quantity	Class No.
Drills:		
For metal working	Lb	7480
Rock	No	7311
Elevators:		
Freight	No	7245
Passenger	No	7245
Engines, except electric and automotive	No No Lb	J7111-7114
		17140-7145
Engine parts and accessories	Lb	7129, 7159
Excavators	NO	7201
Fans, power driven	Lb	7641 7605
Flour-mill machinery	Lb	7608
Forging machinery Foundry equipment	Lb	7447 7449
Foundry equipmentFreight elevatorsGas meters	LD	7448
reight elevators	No	7741
Gas meters	No	7140
Gasoline locomotives	No	7139
Gauges, boiler	Lb No	7410 7411
Cine actton	Lb	7671
Gins, cottonGrinding and slicing machines, meat, etc	No	
Grinding and sieing machines, meat, etc Grinding machines, metal:	110	7710
External, cylindrical, power operated	No	7440
Internal newer energed	No	
Internal, power operated Exclusive of 7440 and 7441	Lb	7443
Gristmill machinery	Lb	
Gristmill machinery Hand or foot operated metal-working machinery	10	1000
and parts	Lb	7456
and parts	Lb No	7364, 7365
Heaters, feed water	Lb	7135
Hoists:		
Except mine	No	
Mine	No	731
House water pumping systems	NoLb	7363
Ice-making equipment	Lb	7650
Injectors	Lb	7139
Knitting machines:		
Circular hosiery knitting machines Other circular knitting machines	No	7500
Other circular knitting machines	No	750
Other knitting machines and partsLathes	Lb	7504
Lathes	No	7400-740
Laundry machinery:		770
Domestic washing machines	No	773
Domestic washing machines Power laundry machines Other laundry equipment Locomotives, gasoline	NO	7738
Other laundry equipment	LD	7140
Locomotives, gasonne	No	7140
Locomotives, steam	No	704
Locomotives, electrical mining and industrial	Th	751
Machine tools	по	7400-747
Locomotives, gasoline. Locomotives, steam. Locomotives, electrical mining and industrial. Looms, cotton. Machine tools. Machine ty, industrial, and parts, n. e. s.	Lh	775
Marine internal-combustion engines: Diesel and	No.	714
semi-Diesel.		
Meat and other slicing and grinding machines	No	7710
Mechanical-drive turbines	No	711
Power driven		7400-745
Hand or foot operated, portable		7456-747
Hand or foot operated, portable Metal-working tools, such as reamers, cutters, drills,	Lb	7480-748
taps, dies, etc. Metal-working-tool sharpening machines		
		744

Alphabetical classification of industrial machinery for export—Continued

Commodity	Unit of quantity	Class No.
Meters:		
Gas	_ No	7741
Water	_ No	7742
Mill machines:		
Flour-mill machinery	_ Lb	7605
Grietmill machinery	_ Lb	7605
Oil-mill machinery	_ Lb	
Paper-mill machinery	_ LD	7625
Coffee mills	_ No	
Pulp-mill machinery	_ Lb	7625
Rice-mill machinery	_ Lb	7609
Sawmill machinery	_ Lb	7631
Sugar-mill machinery		
Milling machines	_ No	7407, 7408
Mine cars	_ No	7967
Mine derricks	_ No	7315
Mine hoists	_ No	7315
Mining and quarrying machinery		7305-7339
Molding equipment for foundries	_ Lb	7449
Oil-mill machinery	_ Lb	7661
Oil-well machinery	_ LD	7341, 7349
Ore-concentrating machinery	_ LD	7331
Ore-crushing machinery	_ Lb	7321
Ore-smelting machinery	_ Lb	7331
Ore-sorting machinery	_ Lb	
Paper-mill machinery	_ Lb	
Passenger elevators	_ No	7245
Pitcher pumps	_ NO	
Planers, metalPlate-working machines	_ No	
Plate-working machines	_ Lb	
Pneumatic portable tools	_ No	
Portable Diesel and semi-Diesel engines	_ No	
Portable tools, pneumatic	_ No	
Power shovels	No	
Pulp-mill machinery	_ Lb	
Pumps		
Pump cylinders	. No	
Quarrying machinery		7305-7339
Reamers for metal working	_ Lb	7480
Refrigerating equipment:	7.	more
Up to 10 tons refrigerating capacity	_ Lb	765
Over 10 tons refrigerating capacity	Lb	
Refrigeration sets up to 1 ton	No	
Rice-mill machinery	_ Lb	731
Road-making equipment	No	
Road-making equipment	N.	7201-7291 7220
Road rollers Rod and wire working machines	No	
Rod and wire working machines	Lb	
Roller bearingsRolling-mill machinery	Lb	
Colling-min machinery	Th	
Safety valvesSawing machines, metal	Lb	742
Carry II machines, metal	Lb	
Sawmill machineryScreening machinery for ore	Lb	
Screening machinery for ore	No.	
Screw machines		740
Sewing machines:	No	755
For domestic use	No	
For factory or industrial use	Lb	
Parts of sewing machinesShapers, metalSharpening machines, metal-working tool	No	742
onapers, medal	No	

Alphabetical classification of industrial machinery for export—Continued

Commodity	Unit of quantity	Class No.
Sheet metal-working machines	Lb	7444
Shoe machinery, except sewing	Lb	7575
Shovels nower	No	7201
Shovels, powerSilk machinery	Lb	
Slicing and grinding machines, meat, etc	No	7710
Slotters	No	
Smelting machinery	Lb	
Sorting machinery for ore	Lb	
Crimping machines soften	Lb	
Spinning machines, cottonStationary Diesel and semi-Diesel engines	No	
Stationary internal-combustion engines, exclusive	No	7143, 7144
of Diesel and semi-Diesel.		
Stationary steam engines	No	7111
Station or warehouse trucks		7935
Steam engines, stationary		
Steam pumps	No	7358
Steam rollers		7220
Steam shovels		7201
Steam specialties		
Sugar-mill machinery		
Taps	Lb	7481
Textile machinery		7500-7549
Thread-cutting machines	No	7406
Tools, portable pneumatic		
Trench excavators.	No	
Trenen excavators		7935
Trucks, station or warehouse		7113
Turbines, mechanical-drive	Lb	
Twisting machines, cotton	Th.	
Ventilating machinery	Lb	
Vertical boring mills	No	
Vertical chucking machines	No	7404
Warehouse or station trucks	No	7935
Water meters	No	7742
Water turbines		7163
Water wheels	No	7163
Weaving machinery, wool	Lb	
Weaving machinery, woolWell-drilling apparatus for oil wells	Lb	
Windmill pumps	No	
Wire-working machines	Lb	7446
Woodworking machinery, sawmill Woodworking machinery other than sawmill	Lb	7631
Woodworking machinery other than sawmill		7636, 7639
Wool-carding machinery	Lb	7529
Wool-weaving machinery	Lb	7529

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END OF TITLE